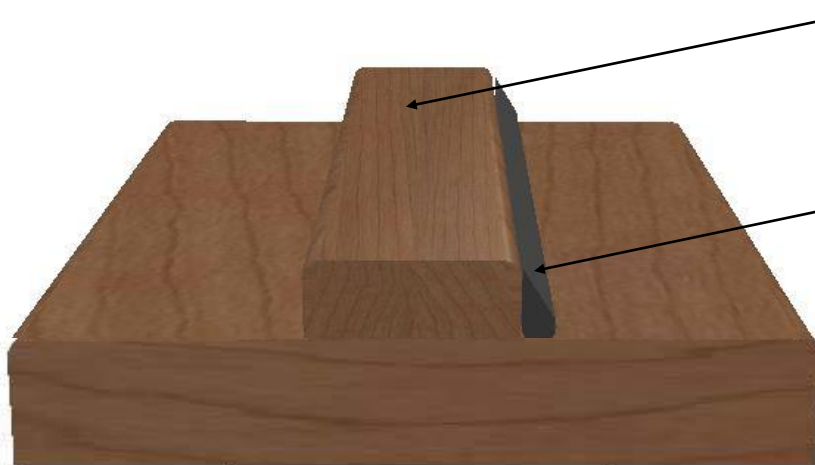


# Wood Veneer 20 Minute Frame



Paint Grade or Stain Grade  
Domestic & Exotic Veneers available  
Double Rabbeted (Pictured)  
or Single Rabbeted

Smoke Seal  
Recommended. Check with door  
manufacture to verify need

Solid Wood or Engineered Core Jamb  
Jamb can be made one of two ways – as a solid board or as  
Veneered Engineered or composite blocking wood core  
(Manufacturer's Choice based on order details)

## **GRANDDOOR Fire Rated Frame 20 Minute Specifications**

- **Material:** Fire rated composite core with wood veneer
- **Fire Rating:** Positive Pressure 20 Minutes
- **Max Size:** Up to 4'0" x 9'0" or 3'6" x 10'0" (single) & 8'0" x 9'0" (pairs)
- **Jamb Thickness:** 3/4" and up
- **Minimum Wall Thickness:** 4-1/2"
- **Veneer Options:** Paint Grade | Alder | Anigre | Birch | Cherry | Ebony | Fir | Mahogany | Maple | Pine | White Oak | Red Oak | Sapele | Teak | Walnut |
- **Fire Door compatibility:** Pairs with ANY fire rated wood door (Category A or B)
- **Finishes:** Primed, unfinished and stain finished
- **Warranty:** 2 Year Limited Warranty
- **Manufacturing Location:** USA
- **Listing Agency:** QAI Laboratories (meets UL 10B and UL 10C standards)
- **Gasketing:** Surface-applied smoke gasket must be applied to frame to achieve "S" rating
- **Stop:** Minimum jamb door stop - 1-1/2" wide x 1/2" high
- **STC Rated:** Yes (STC 38 )